

# Work Order ID 51501

August 25, 2009 1:33:48 PM



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Item ID: D2013-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Mirror Bracket LH, 212

Start Date: 8/24/09 Start Qty: 6.00



Cust Item ID:

Required Date: 9/10/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: *BD*

Date: 09-08-25 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2013	Rev C
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100	NC BRAKE
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Brake NC	Memo
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Brake NC	1-Punch as per template D2013-T3 and Dwg D2013
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2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545

3-Bend (1) tube as per Dwg D2013 using Jig DT8201

Identify as D2013-3.

4-Deburr as required

110	QC5- Inspect part completeness to step on W/O
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QC	Memo
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Quality Control
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0.00

0.00

0.00

0.00

*SB 09/09/15*

*M. h 09/09/16*

*2009/09/18*

*6 0*

*6X*

*(-3)*  
*46*

*f*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Setup Start



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Item Name: Mirror Bracket LH, 212

Start Date: 8/24/09 Start Qty: 6.00



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Required Date: 9/10/09 Req'd Qty: 6.00



Customer:

**Reference:**

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
Description

120



Packaging

Identify as per dwg &amp; Stock Location: WA

Packaging

Memo

Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

0.00

SAD 09-09-21

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

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Work Order ID: 51501



Parent Item: D2013-3RevC



Parent Item Name: Mirror Bracket LH, 212

Start Date: 8/24/09

Required Date: 9/10/09

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased		No		100	f	209.0510	12.2987			

304 RD Tube .750 x .049W



Warehouse <u>Location</u>	Loc Qty	Loc Code		
			Main Warehouse	
MAT	209.0510026			
107518	7.27			
108498	0			
109314	8.5			
110113	0.73			
110271	0.03			
111096	9			
111457	11.43			
111619	13.2700026			
112187	158.821			

8 ~~not more mat.~~  
8 8/28 09 6/9 /15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

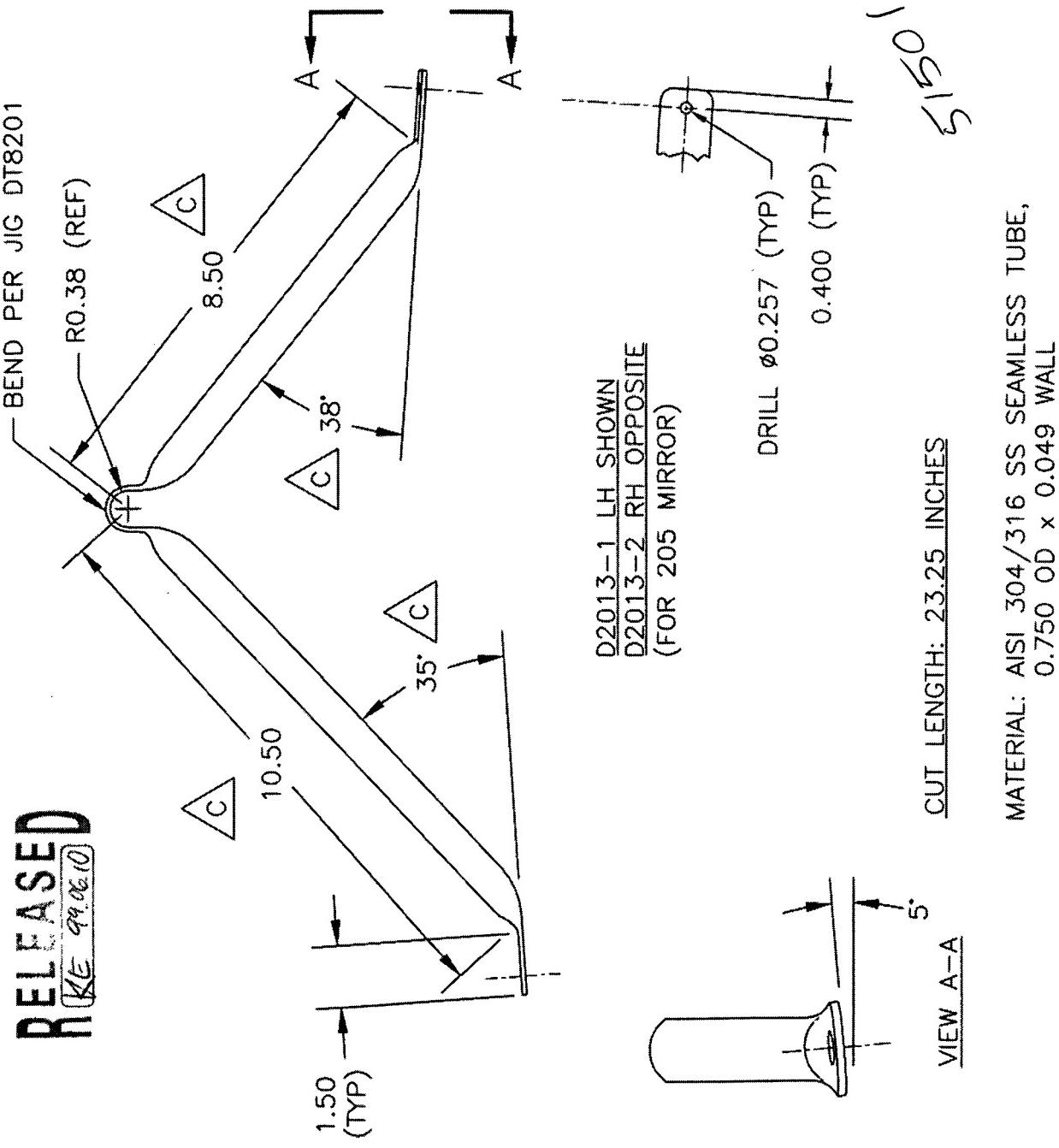
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RE	APPROVED JS	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

RELEASED  
RE [RE] 99.06.07

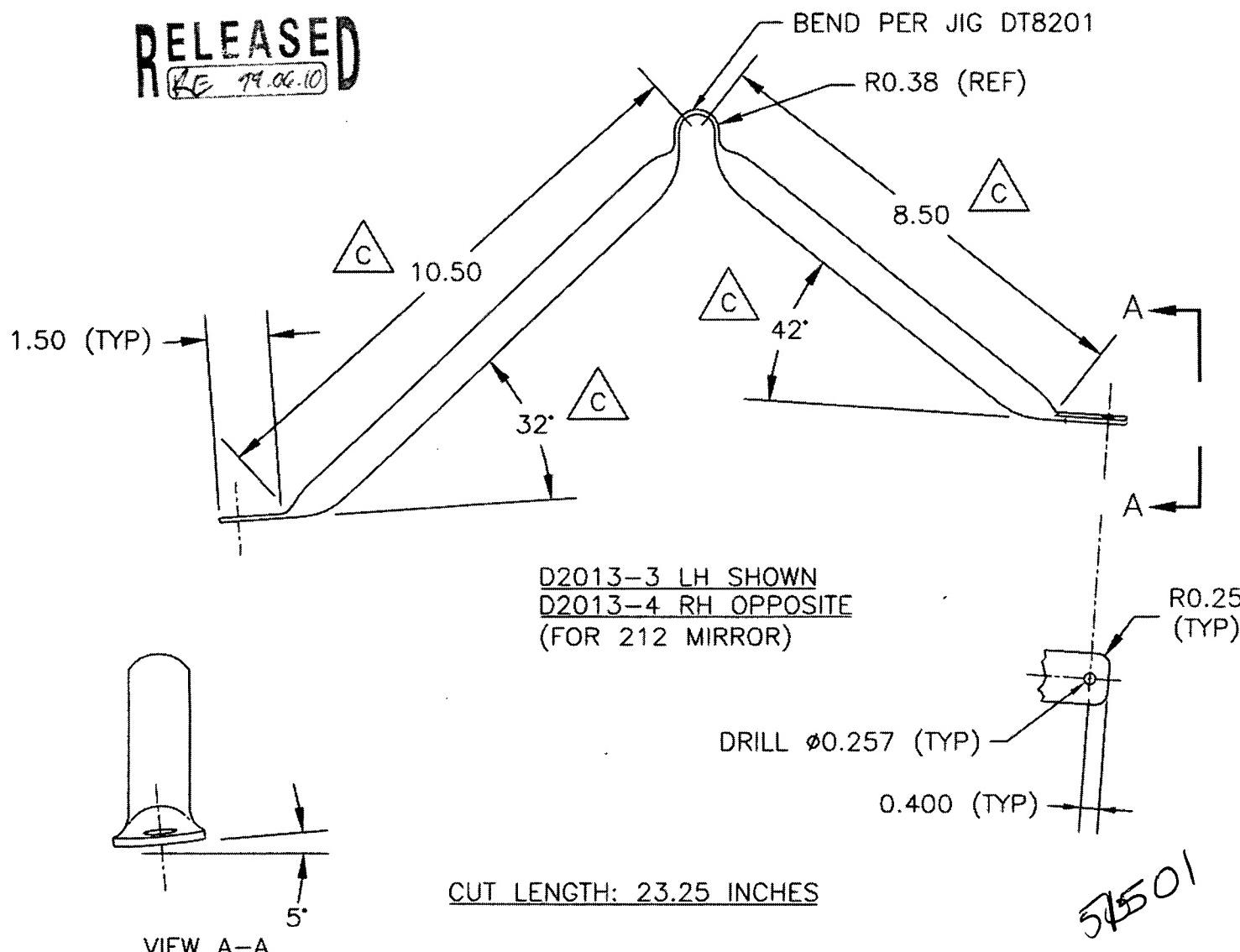


**RELEASED**  
KE 99.06.10

**DART**



DESIGN JB	DRAWN BY <i>RF</i>	DART AEROSPACE LTD
CHECKED <i>KE</i>	APPROVED <i>JF</i>	HAWKESBURY, ONTARIO, CANADA
DATE 99 06 07	DRAWING NO. D2013	REV. C
	TITLE MIRROR BRACKET	SHEET 2 OF 3 SCALE NRS



**RELEASED**  
RE 99.06.10

**DART**



DESIGN JB	DRAWN BY <i>RJ</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>JW</i>	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE N/A

